



Robust Process Development and Scientific Molding: 'Theory and Practice

Suhas Kulkarni

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The book introduces the concept of scientific processing for injection molding. A section on design of experiments for injection molding provides insight to the cosmetic and dimensional process windows. This book also includes a plan to release qualified molds into production, trouble shooting tips, and topics that impact a robust process such as the use of regrind, mold cooling, and venting. Partial Contents: Introduction to Scientific Processing for Injection Molding. Introduction to Polymers. Polymer Rheology. Plastic Drying. Plastic Materials, Fillers and Additives. Injection Molding. Scientific Processing and Scientific Molding. Design of Experiments for Injection Molding. Types of Process Windows and Alarm Limits. Quality Control Concepts. Production Release of the Molds.

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